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ALL ABOUT TAPES

PP Hot Melt 25mic HT HM 705 TECHNICAL DATA SHEET

DESCRIPTION:

Hot melt based high adhesion synthetic rubber tape. Carrier BOPP 25mic film suitable for manual as well as automatic carton sealing line packaging applications.

APPLICATIONS:

- High tack adhesive for enhanced initial tack, and shear properties.
- Top line initial tack proves suitable for recycled cartons.
- Manual carton sealing.
- Automatic lines cartons sealing even of light cartons, due to easiness of unwinding and high initial tack.
- Adhesion on uneven surfaces due to excellent adhesive power.
- · Suitable for all sorts of packaging applications.

NOMINAL VALUES:

Backing

Biaxially Oriented Polypropylene (BOPP)

Adhesive

Hot Melt (Solvent-free)

Tensile Strength MD

 $130 \pm 30 (N/mm2)$

TM 5004 by Afera

Elongation at Break MD

 $135 \pm 30 (\%)$

TM 5004 by Afera

Adhesion to Steel

 12 ± 2 (N/25mm)

TM 5001 by Afera

Shear to Steel

Over 200 (h, 25mm x 25mm on stainless steel, 23°C)

TM 5012 by Afera

Rolling Ball Task

Under I0 (cm)

PSTC-6 (PSTC)

Film thickness

 $25 \pm I(\mu m)$

Film Colors Transparent

✓

Adhesive Color Transparent ✓ Brown ■ White □